

Dynamical Orbital Collapse Drives Super Xe(M) X-Ray Emission at $\lambda \sim 12-14 \text{ \AA}$ for Lithographic Applications

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ABSTRACT

Experimental studies of the characteristics of Xe(M) emission ($\sim 12-14 \text{ \AA}$) produced by multiphoton excitation of Xe clusters indicate that the nonlinear interaction automatically acts as a template leading to the preparation of the maximally radiating configurations for that spectral range. The new mechanism is a general multiphoton multi-electron process that dynamically combines rapid multiphoton ionization, 4f-orbital collapse, and correlated electron motion. In comparison with conventional modalities of excited state production, this is an entirely different mechanism of excitation that perforce optimizes the electronic configuration of the atom for rapid and efficient x-ray emission in the kilovolt range. These results point to the feasibility of producing efficient x-ray sources in the $\lambda \sim 12-14 \text{ \AA}$ spectral region at average powers of several hundred watts for lithographic applications.

CONCEPT OVERVIEW

Driver

248 nm KrF* Pulse



$P \approx 800 \text{ W}$
 $R \approx 4 \text{ kHz}$
 $E \approx 200 \text{ mJ}$
 $t < 1 \text{ ps}$



Modification of
Existing Technology

Optical System



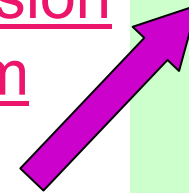
Available
Technology

Power Compression System

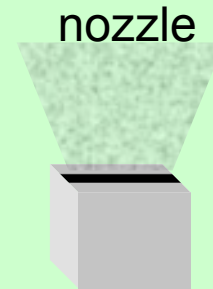
Channels
with
Clusters

OR

Condensed
Matter



Cluster Target



13.5 nm



Clusters/Propagation/
Selective Excitations/
13.5 nm Amplification

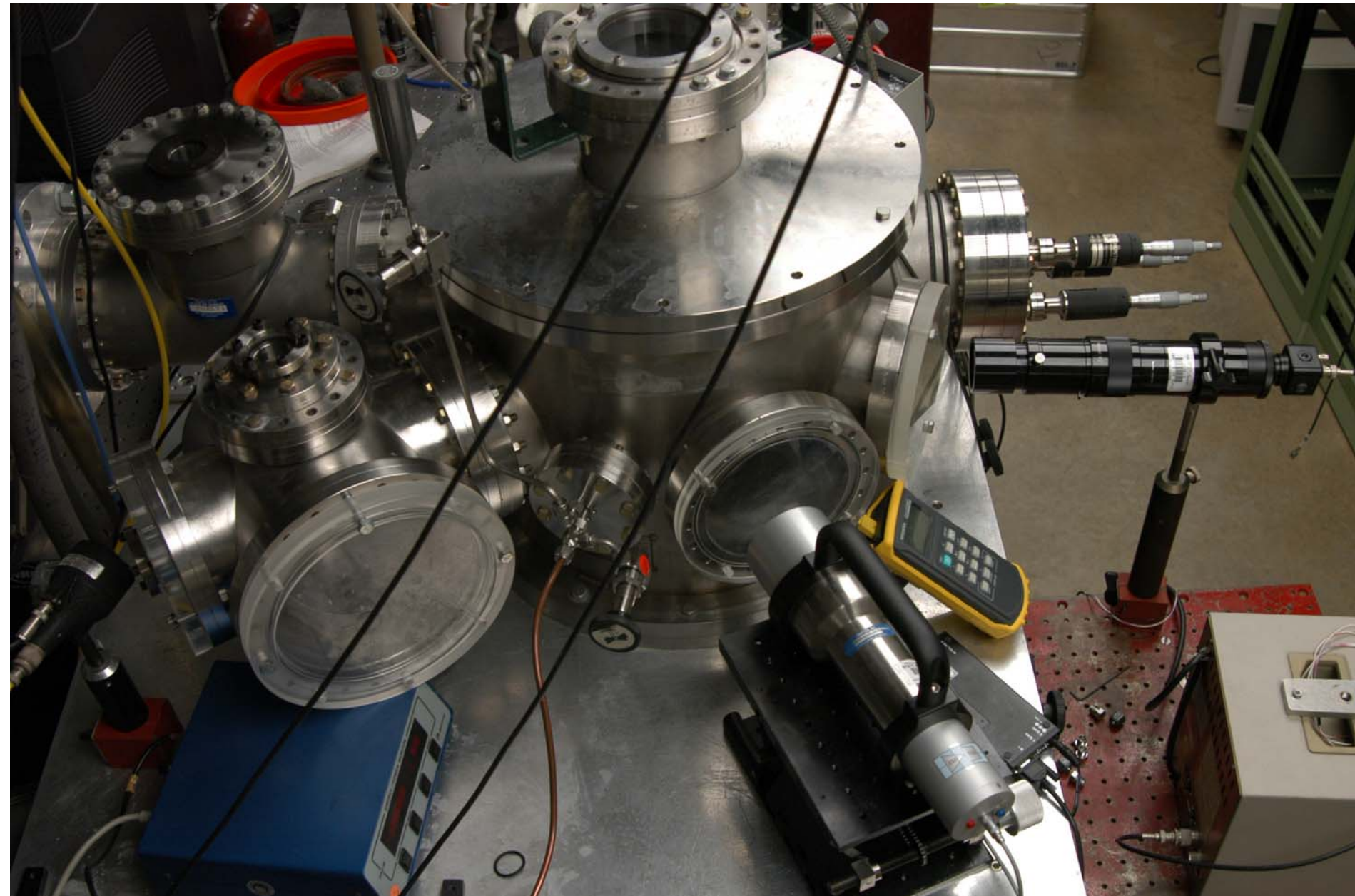
Proprietary Nozzle
Optimizes
Cluster Production, Density,
and Propagation
Debris-Free Operation

KEY NEW PHYSICS

Cluster Formation Concept

- ⊕ Enable Optimal Excitation at Solid Density
- ⊕ Enable Plasma to be Thin, Permitting Propagation (Independent Control of Average Density)
- ⊕ Give Proven Mechanism for Selective Inner-Shell Excitation (4d/3d/2p)
- ⊕ Patented Concept
- ⊕ Experimentally Proven Xe(L), $\lambda \sim 2.9 \text{ \AA}$
[*J. Phys. B.* **36**, 3433 (2003)]
- ⊕ Experimentally Proven Xe(M), $\lambda \cong 12.6 \text{ \AA}$

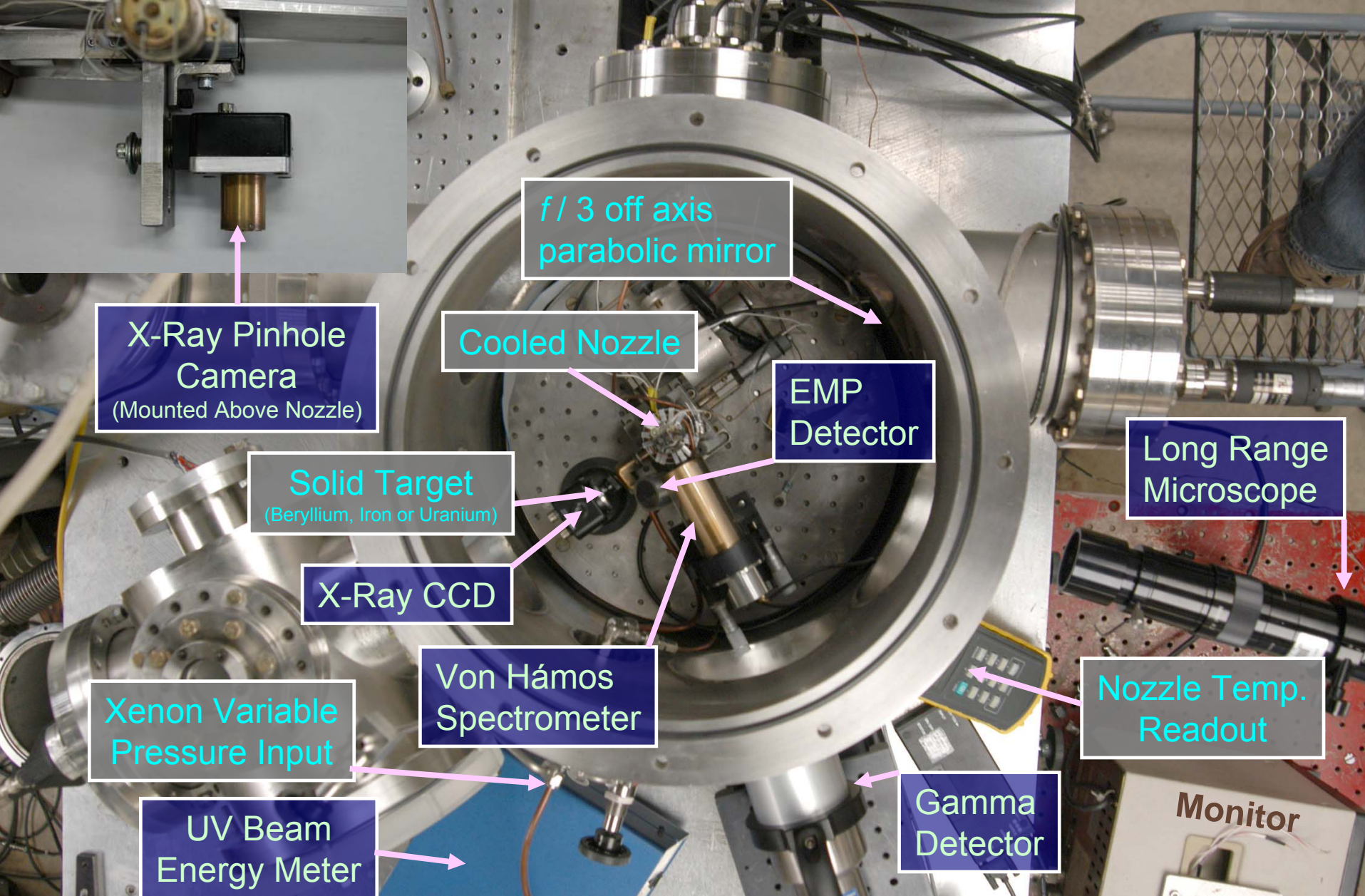
Chamber Layout



Chamber Setup

Input Variable

Experimental
Data Source



f / 3 off axis
parabolic mirror

X-Ray Pinhole
Camera
(Mounted Above Nozzle)

Cooled Nozzle

EMP
Detector

Solid Target
(Beryllium, Iron or Uranium)

Long Range
Microscope

X-Ray CCD

Nozzle Temp.
Readout

Xenon Variable
Pressure Input

Von Hámos
Spectrometer

Gamma
Detector

UV Beam
Energy Meter

Monitor

Power Compression Concept Proven

Xe(L) $\lambda \cong 0.29$ nm 3d \longrightarrow 2p

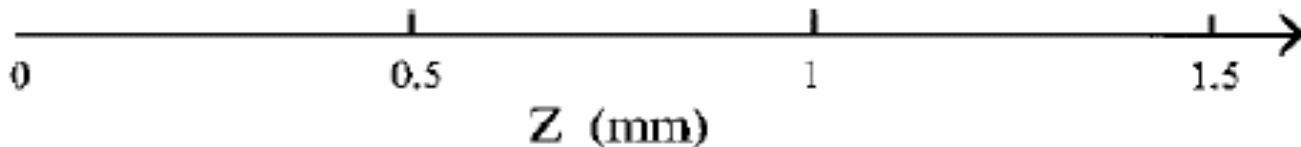
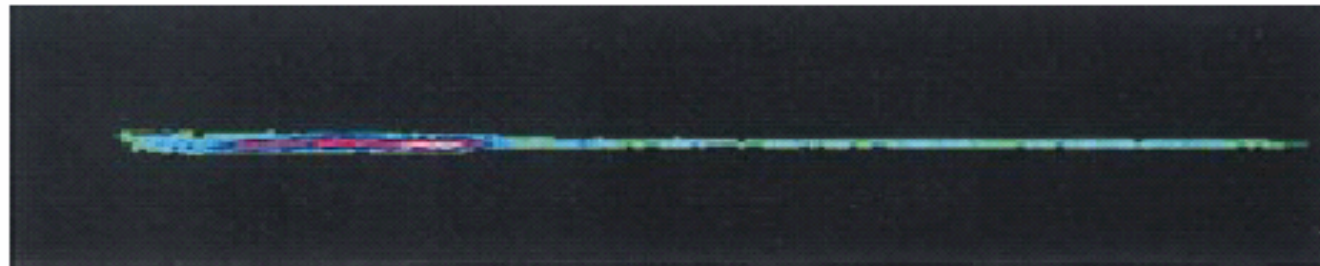
Xe(M) $\lambda \cong 1.26$ nm 4f \longrightarrow 3d

CHANNELED PROPAGATION KEY

Laser \longrightarrow
Propagation (248 nm / 250 fs / \sim 350 mJ/ f/3 mirror)

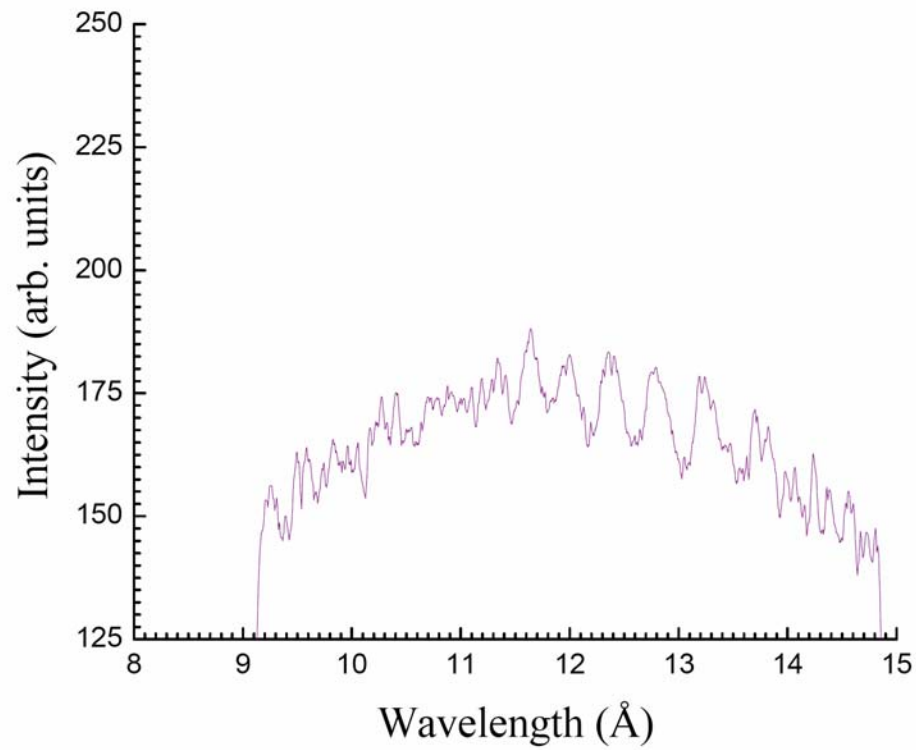
Xe (M)

\sim 1 keV



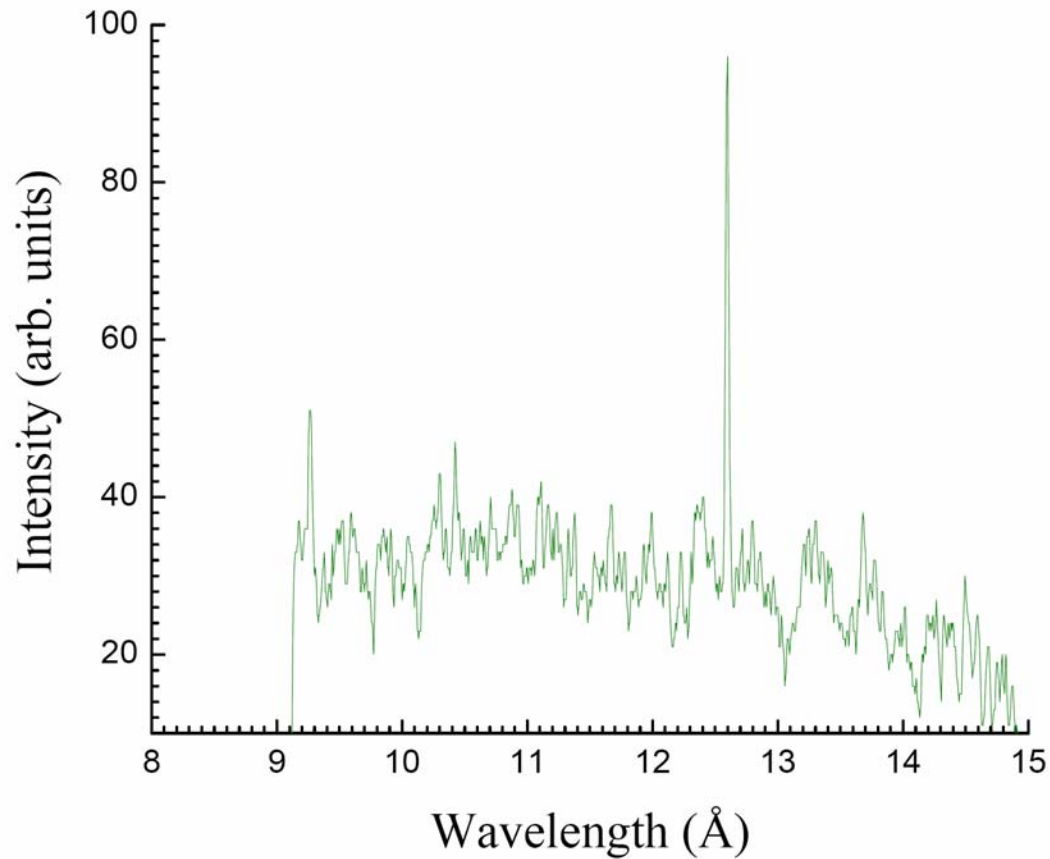
Xe(M) Spectrum in Transverse Direction from the Entrance Zone of the Stable Optimized Relativistic Channel

Film M05B



Amplified Xe(M) Spectrum in Forward Direction from Stable Optimized Relativistic Channel

Film M06A



Xe(L) Spontaneous Emission Spectrum

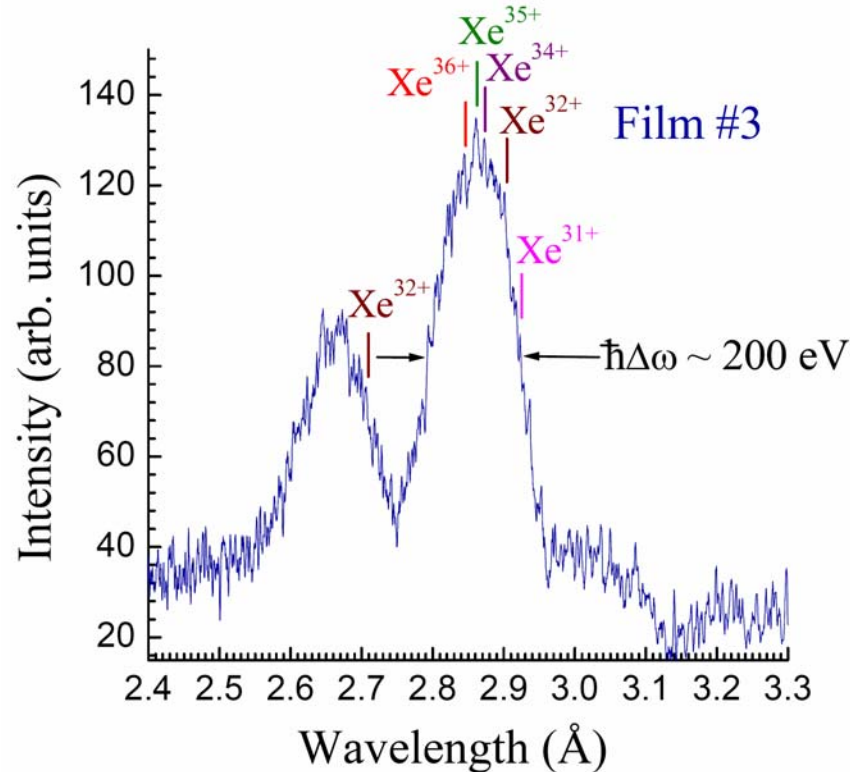
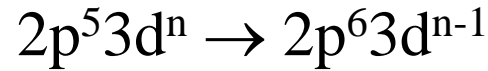
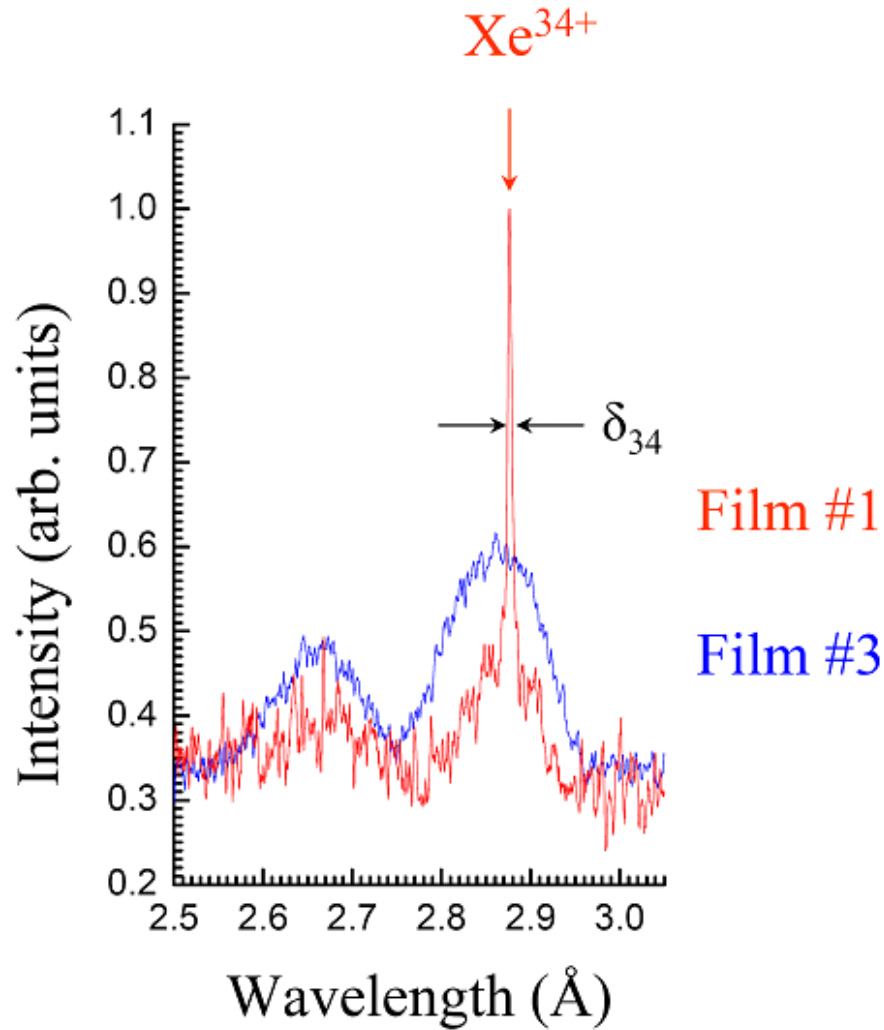


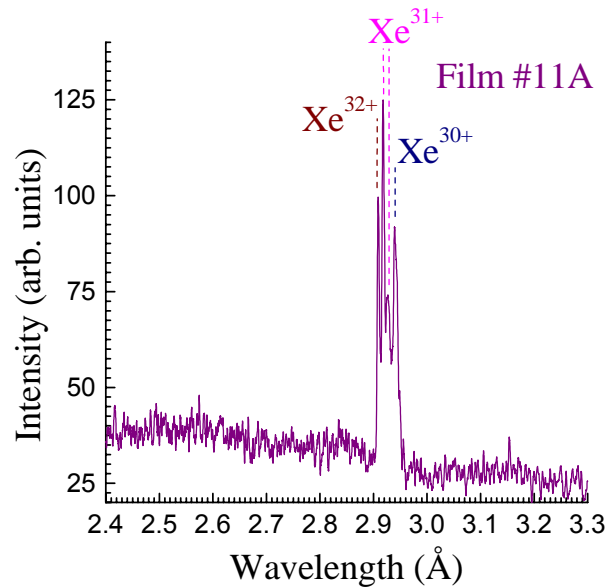
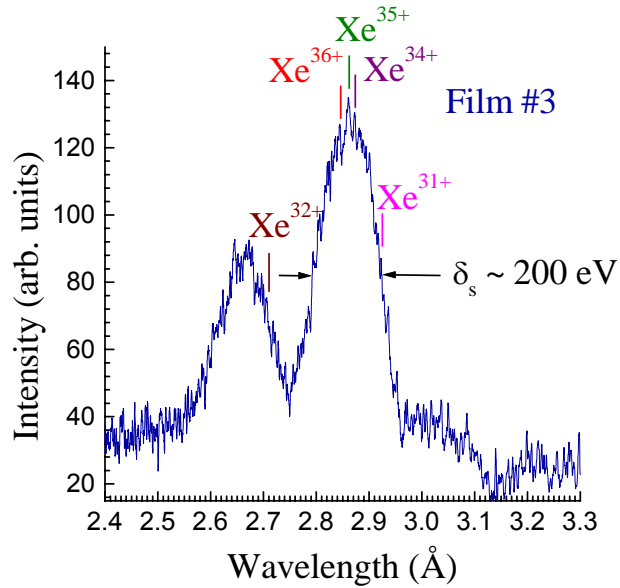
Fig. (1). *Characteristic unamplified spontaneous emission profile of the Xe(L) 3d–2p hollow atom spectrum (film #3) produced from Xe clusters with femtosecond 248 nm excitation without plasma channel formation. The splitting between the major and minor lobes arises from the spin-orbit interaction of the 2p vacancy. The full width of the main feature is $\hbar\Delta\omega \sim 200$ eV. The positions of selected charge state transition arrays (Xe^{31+} , Xe^{32+} , Xe^{34+} , Xe^{35+} , and Xe^{36+}) are indicated.*

Xe³⁴⁺ Line Amplification



Xe(L) Amplification

Xe(L)



Ruby

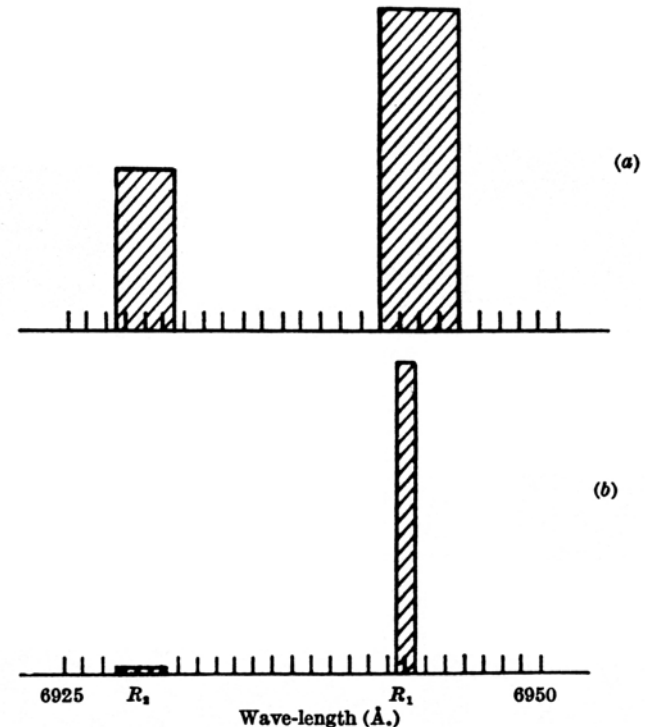


Fig. 2. Emission spectrum of ruby : *a*, low-power excitation ;
b, high-power excitation

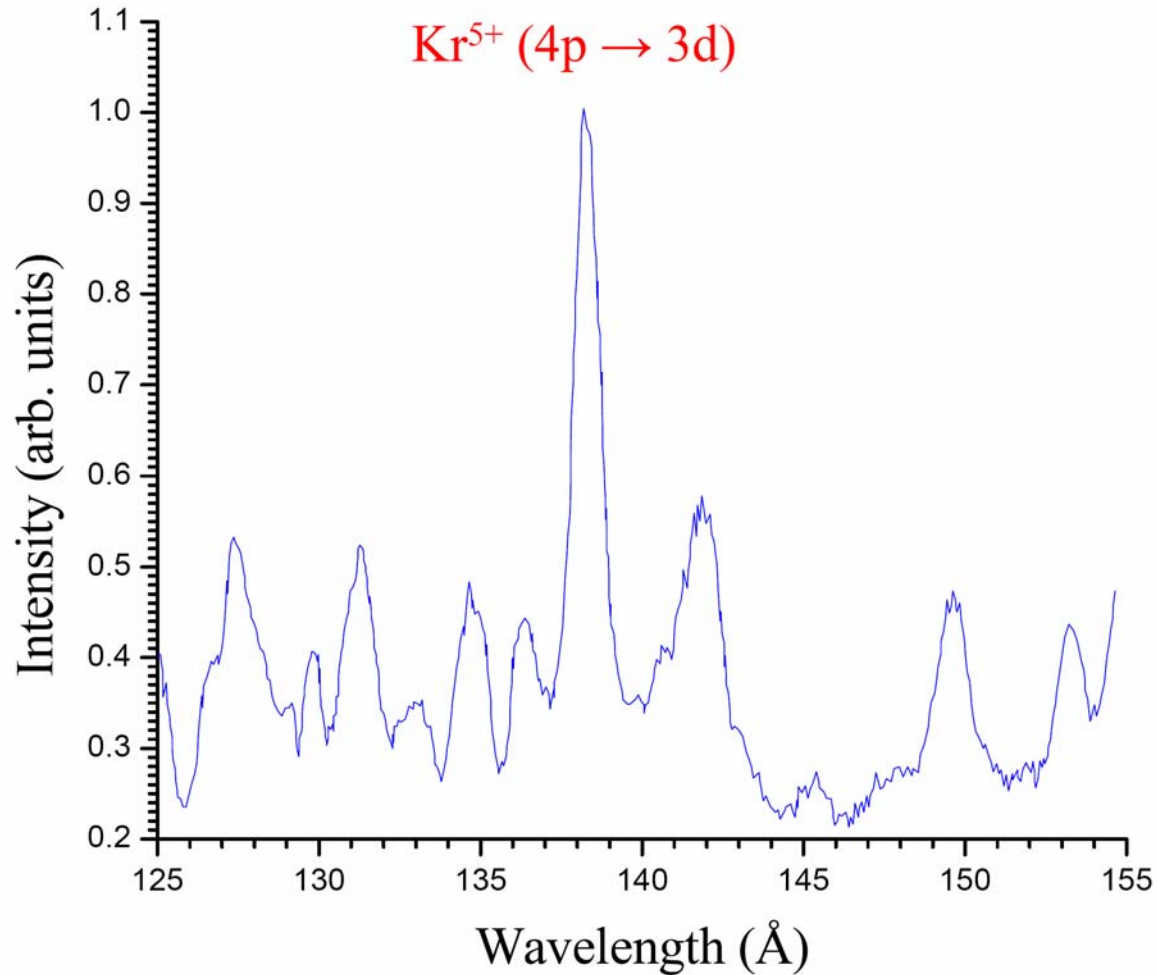
the emission spectrum obtained under these conditions is shown in Fig. 2*b*. These results can be explained on the basis that negative temperatures were produced and regenerative amplification ensued. I expect, in principle, a considerably greater ($\sim 10^8$) reduction in line width when mode selection techniques are used¹.

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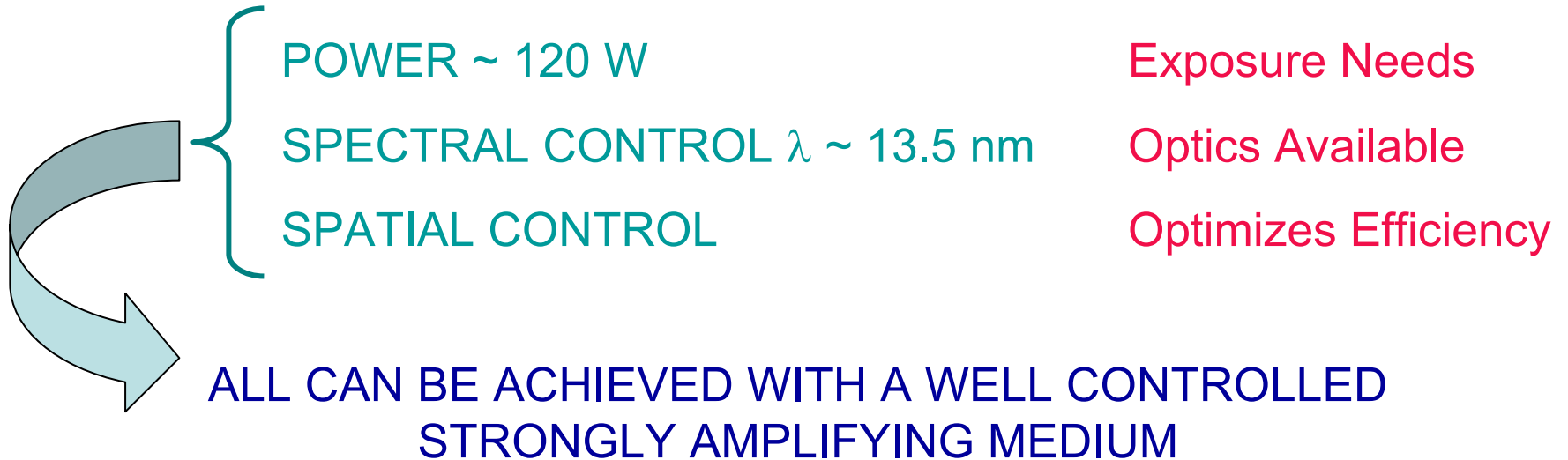
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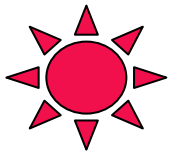
Kr(M) Lithography



Lithographic Source Requirements



- AMPLIFICATION REQUIRES CONTROLLED POWER DENSITY AT HIGH LEVELS



- KEY PHYSICS  CONTROLLED POWER DENSITY

Optimal R & D Group

UIC / Ultrabeam Technologies, LLC

- ⊕ World Leaders in X-ray Lasers
- ⊕ Record Setting Wavelength of 2.71 Å with Xe(L)
- ⊕ World's Brightest Light Source: $P/\lambda^2 \approx 10^{25} - 10^{26} \text{ W/cm}^2\text{-sr}$
- ⊕ Combines University (UIC) and Industry (Ultrabeam Technologies LLC)
- ⊕ Unique Laboratory Worldwide
- ⊕ Proven Innovative Leadership



Conclusions

Predicted 13.5 nm Source Parameters

- Wavelength \longrightarrow $\lambda \sim 13.5$ nm
- Average Power \longrightarrow $P_{\text{EUV}} \approx 120$ W
- Debris – Load \longrightarrow Negligible
- **Reliability Given by Excimer Driver Technology**
- **Candidate Materials – Li, O, F, Xe**