



Extreme Ultraviolet Lithography (EUVL)  
Source Workshop  
February 23, 2003  
Santa Clara, California

## Metrology Tools for Characterization and Control of a Laser Plasma EUV Source Based on a Gas Puff Target

H. Fiedorowicz, A. Bartnik, R. Jarocki, J. Kostecki,  
J. Miko<sup>3</sup>ajczyk, R. Rakowski, M. Szczurek

*Institute of Optoelectronics,  
Military University of Technology,  
Warsaw, Poland*



Warsaw, February 2003

## Metrology Tools for Characterization and Control of a Laser Plasma EUV Source Based on a Gas Puff Target\*

H. Fiedorowicz, A. Bartnik, R. Jarocki, J. Kostecki, J. Mikolajczyk,  
R. Rakowski, M. Szczurek

*Institute of Optoelectronics, Military University of Technology,  
ul. Kaliskiego 2, 00-908 Warszawa, Poland  
E-mail: hfiedorowicz@wat.edu.pl*

In the paper various metrology tools for the spectral, spatial, and temporal characterization of a laser plasma EUV source, developed in the frame of the EUV sources development project under the MEDEA+ programme, are presented. The source is based on a gas puff target approach [1,2]. To measure the spectral characteristics of EUV emission two grating spectrometers have been developed. The reflection grating spectrometer equipped with the varied line-spacing grating (Hitachi) and the back-illuminated camera CCD camera (Roper) allows to measure EUV spectra with relatively high resolution. The transmission grating spectrograph with the 1000 line/mm grating in a pinhole (Heidenhaim) and the back-illuminated CCD (Reflex) can be used for the spatial characterization of the source. The detection systems based on the absolutely calibrated semiconductor detectors (IRD) are used for the temporal measurements of EUV pulses and the absolute measurements of EUV production. Results on characterization measurements of the laser plasma EUV source using the developed instruments are presented.

1. H. Fiedorowicz, A. Bartnik, P. Parys, Z. Patron, Appl. Phys. Lett. **62**, 2778 (1993)
2. H. Fiedorowicz, A. Bartnik, R. Jarocki, R. Rakowski, M. Szczurek, Appl. Phys. B **70**, 305 (2000)

\* The research was supported by the State Committee for Scientific Research of Poland (KBN) under the project SPUB-M Nr 217/E-248

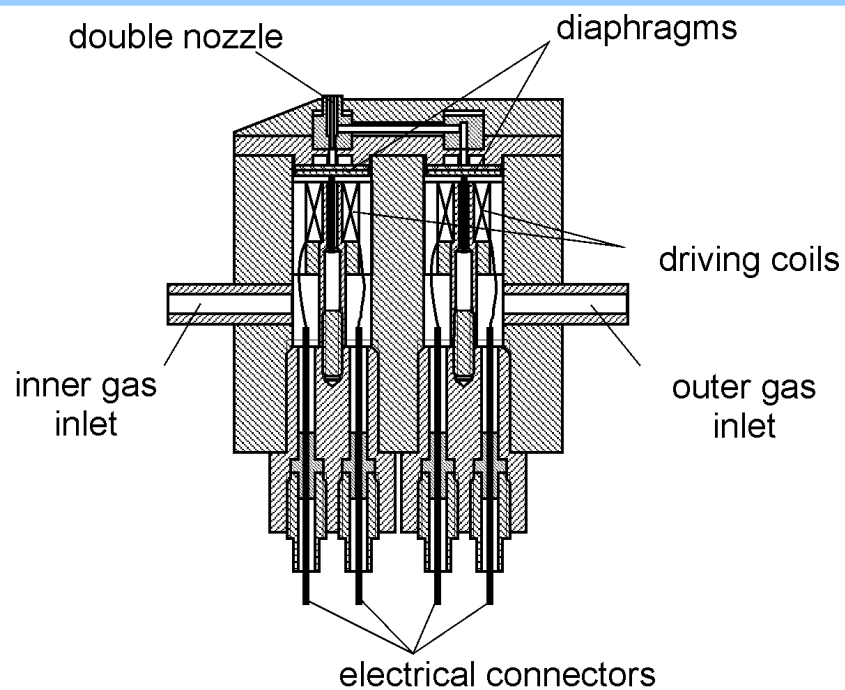
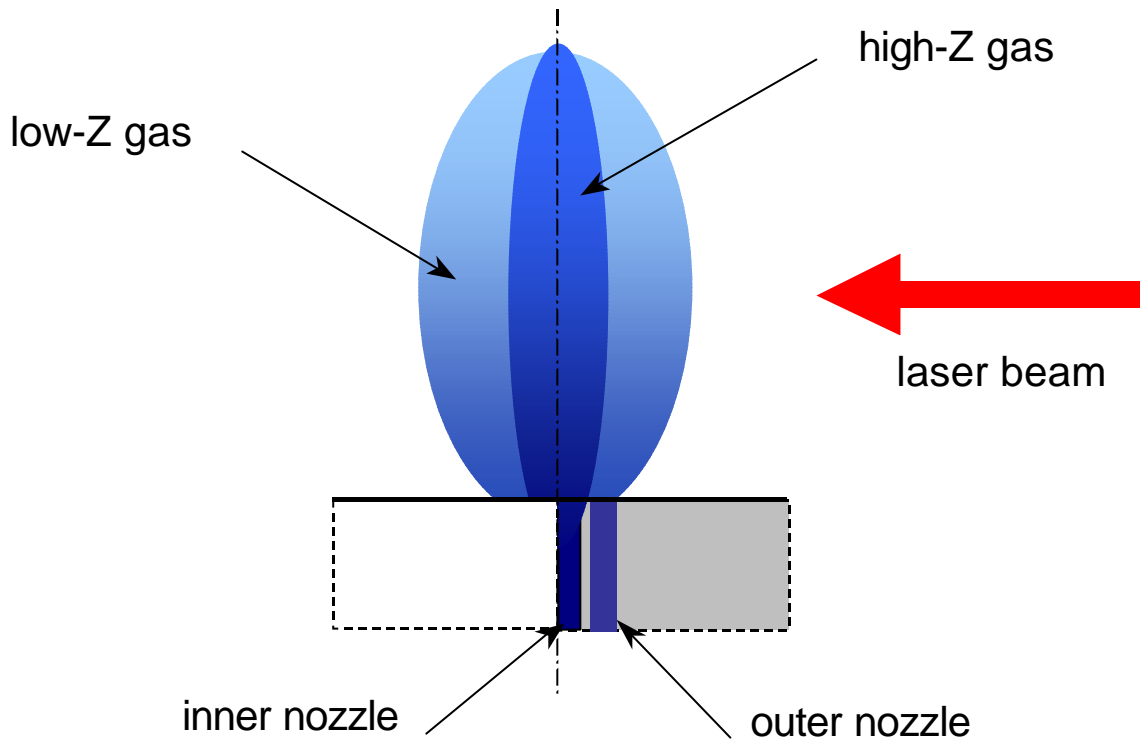


# OUTLINE

---

- **INTRODUCTION**
  - double-stream gas puff target
  - laser-plasma EUV source
- **EXPERIMENTAL ARRANGEMENT**
  - model of a laser-plasma EUV source with a double valve system
  - metrology tools to measure EUV emission
- **GRATING SPECTROMETERS**
  - flat-field spectrometer
  - transmission grating spectrometer
  - EUV measurements
- **DETECTION SYSTEMS WITH SILICON PHOTODIODES**
  - fast detector
  - monitoring system with the signal registration and data acquisition
  - EUV measurements
- **CONCLUSIONS**

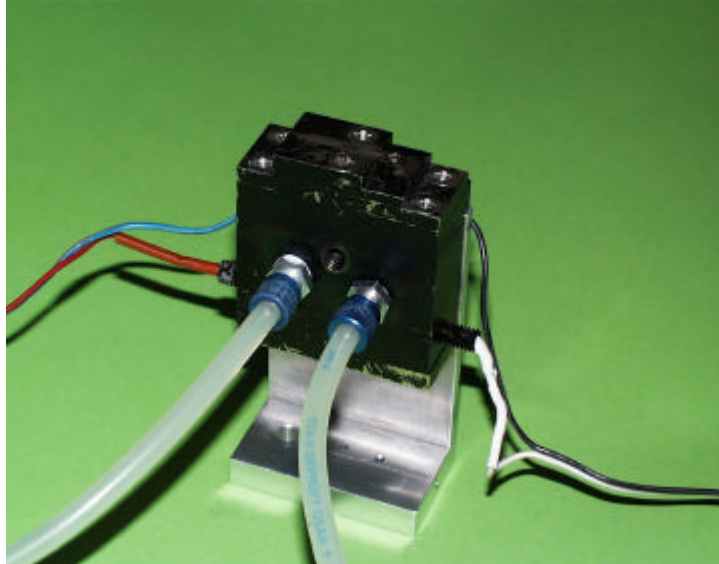
# DOUBLE-STREAM GAS PUFF TARGET



# DOUBLE-STREAM GAS PUFF TARGET

---

- valve system to form a double-stream gas puff target



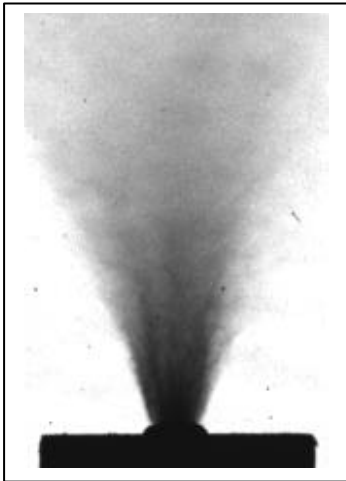
- gas puff valve power supply and synchronization unit



# GAS PUFF TARGET CHARACTERISTICS

- x-ray backlighting images

10 bar



$\Delta t_{Xe} = 800 \mu s$   
 $\Delta t_{He} = 400 \mu s$

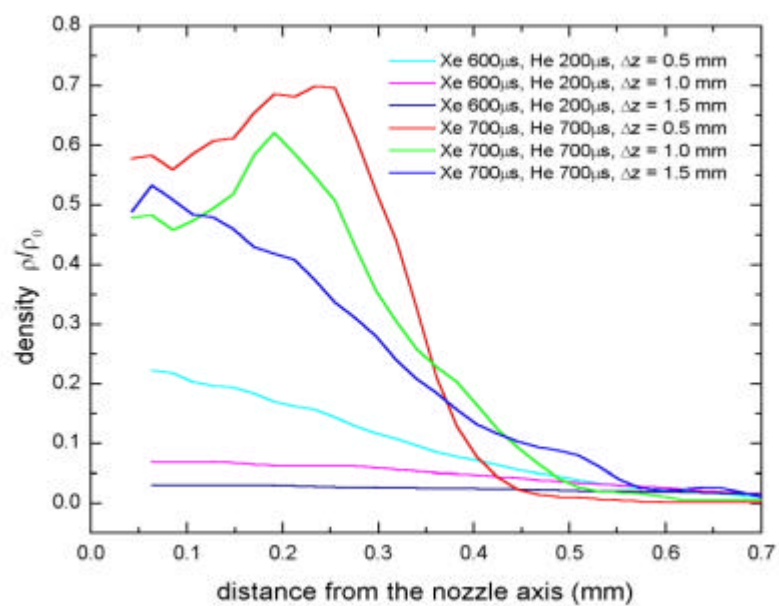


$\Delta t_{Xe} = 800 \mu s$   
 $\Delta t_{He} = 800 \mu s$



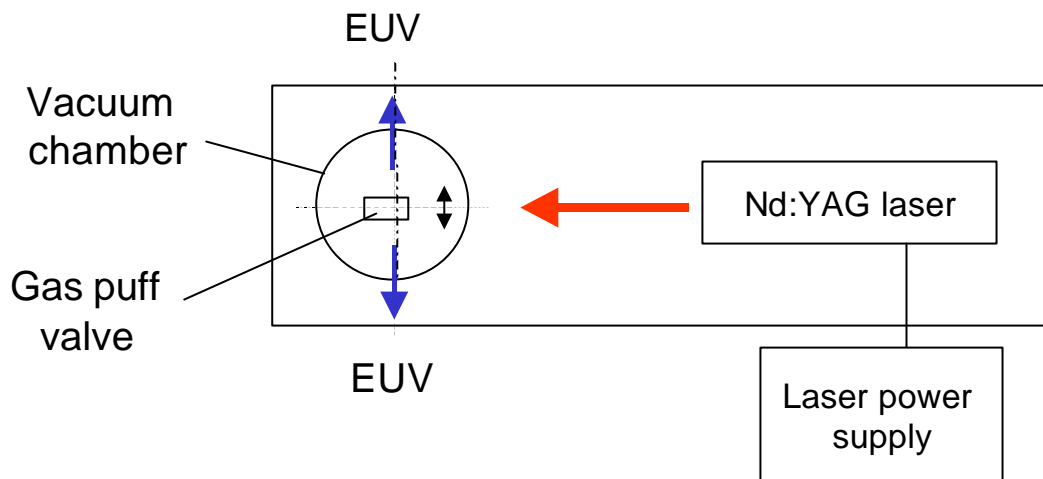
$\Delta t_{Xe} = 600 \mu s$   
 $\Delta t_{He} = 600 \mu s$

- gas density profiles



# LASER-PLASMA EUV SOURCE

- schematic of the source



- laboratory model of a laser-plasma EUV source



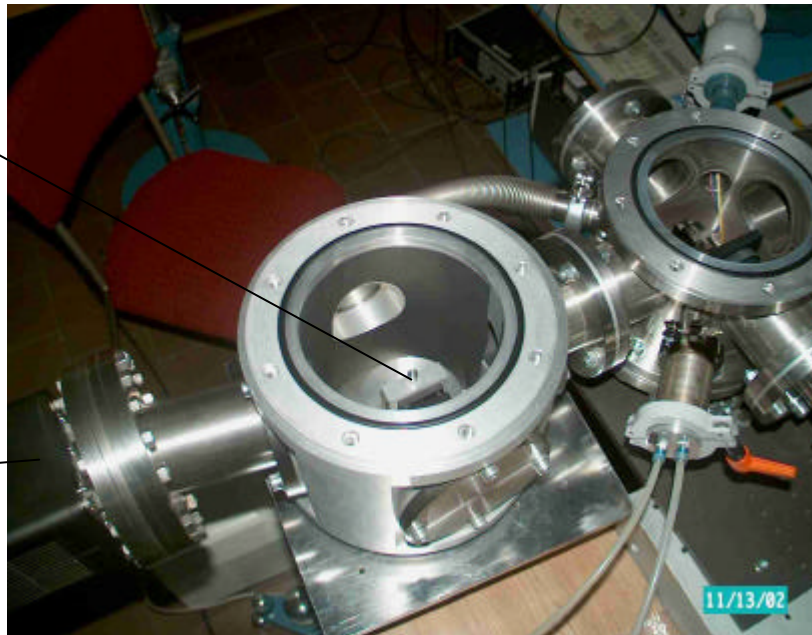
plasma  
produced with  
a gas puff  
target

# REFLECTION GRATING SPECTROMETER

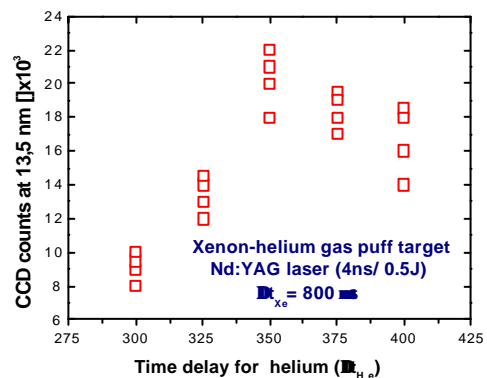
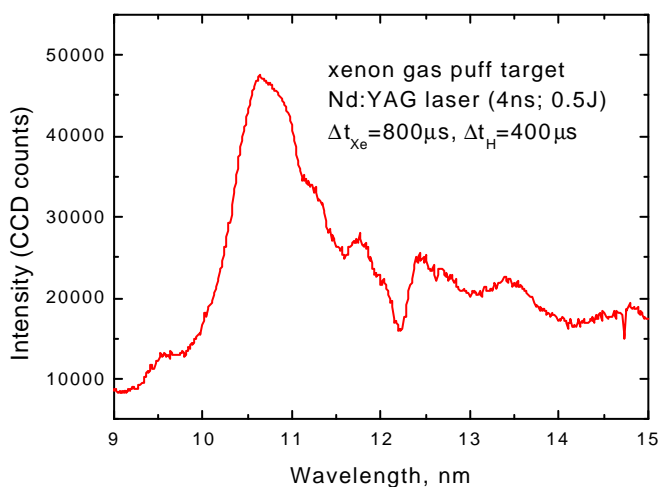
- flat-field spectrometer with a 1200 line/mm Hitachi grating

1200 l/mm  
grating  
(Hitachi)

back-  
illuminated  
CCD camera  
(Roper)



- EUV spectral measurements for xenon targets



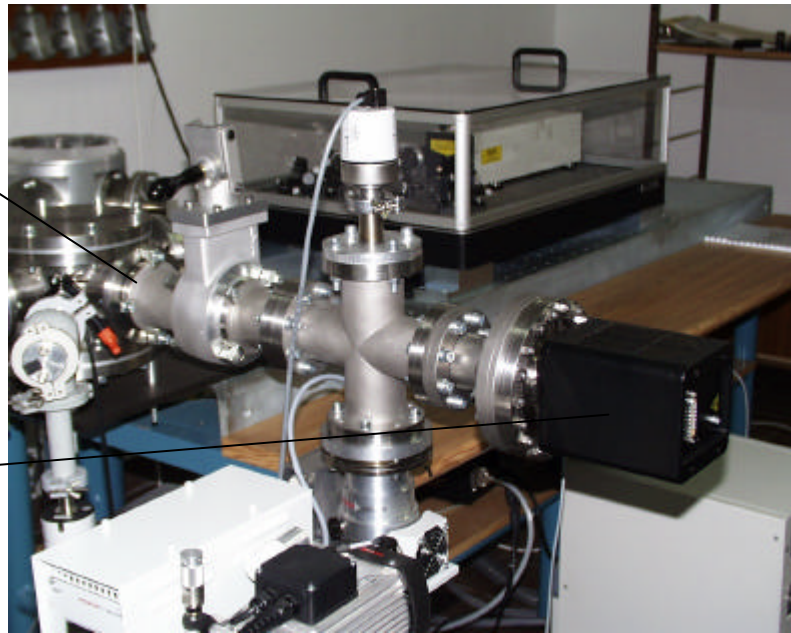
Dependence of EUV  
production at 13.5 nm  
on the time delay of the  
helium valve for the  
optimum time delay  
for the xenon valve

# TRANSMISSION GRATING SPECTROMETER

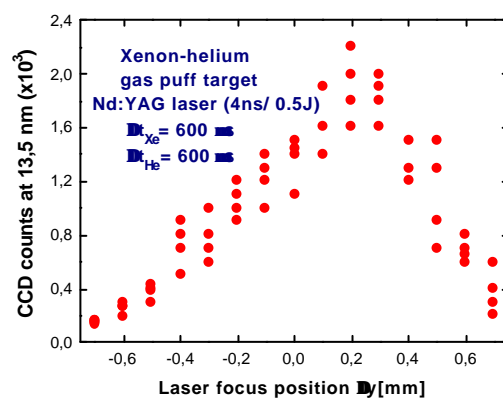
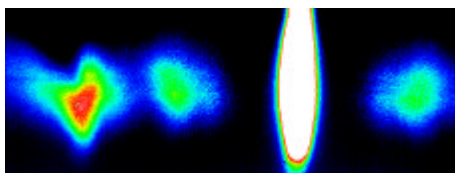
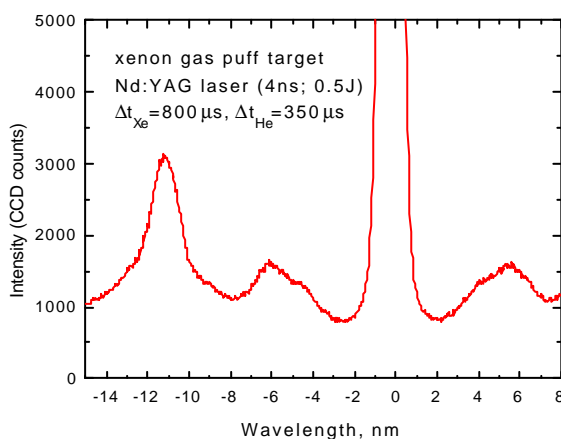
- spectrometer with a 1000 line/mm transmission grating

1000 l/mm  
grating  
in a pinhole  
(Heidenhain)

back-  
illuminated  
CCD camera  
(Roper)



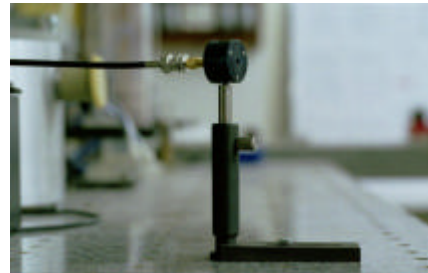
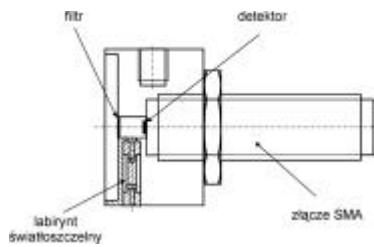
- EUV spectral measurements for xenon targets



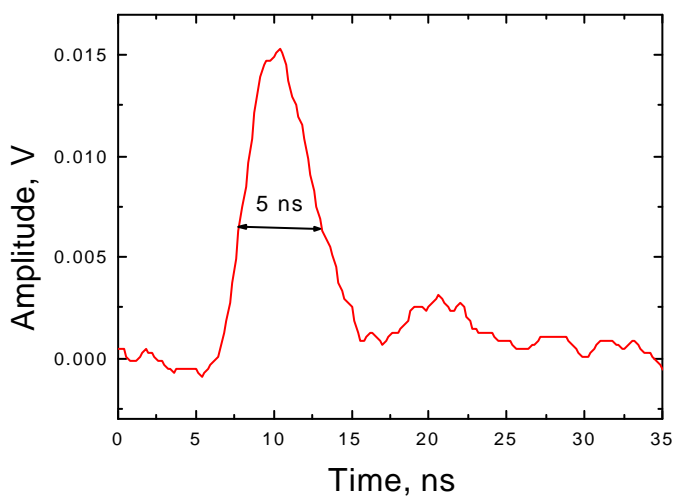
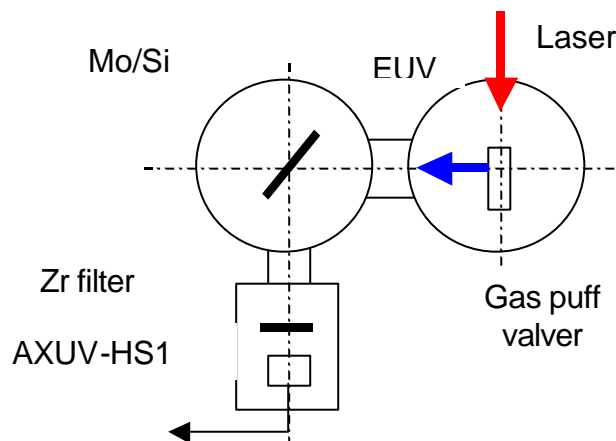
Dependence of EUV  
production at 13.5 nm  
on the position of the laser  
focus to the nozzle output

# FAST SILICON PHOTODIODES

- detection head with the AXUV-HS1 photodiode (IRD)



- experimental setup to measure EUV pulses

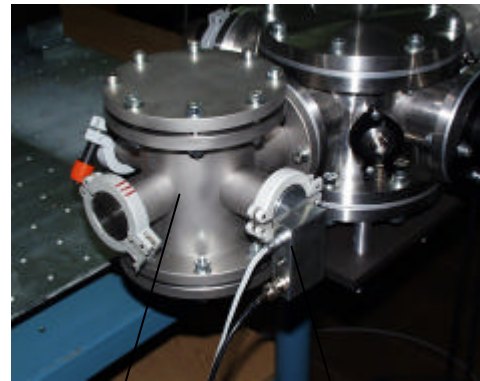
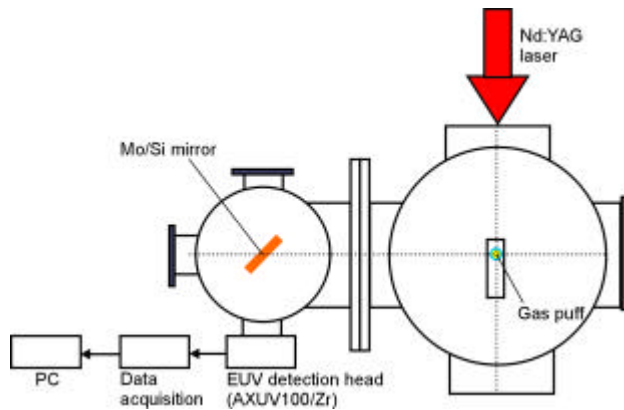


Measured EUV  
yield at 13.5 nm

$$8.7 \times 10^{13} \text{ ph/sr}$$
$$E_{\text{EUV}} = 8 \text{ mJ}/2\pi$$
$$\eta = 1.6\%$$

# EUV MONITORING SYSTEM

Schematic of the EUV monitoring system

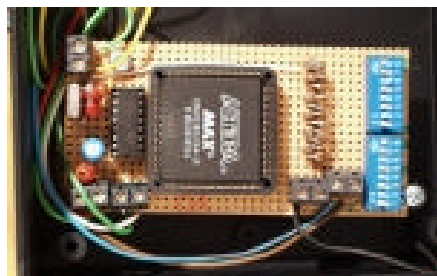


Mo/Si mirror  
Detection head

Detection head



Trigger circuit

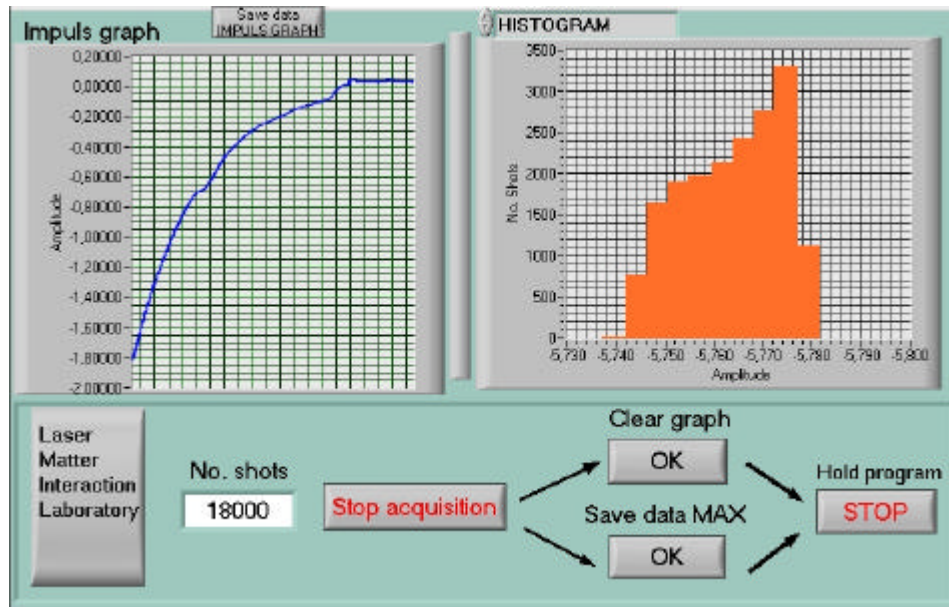


Data acquisition and processing system

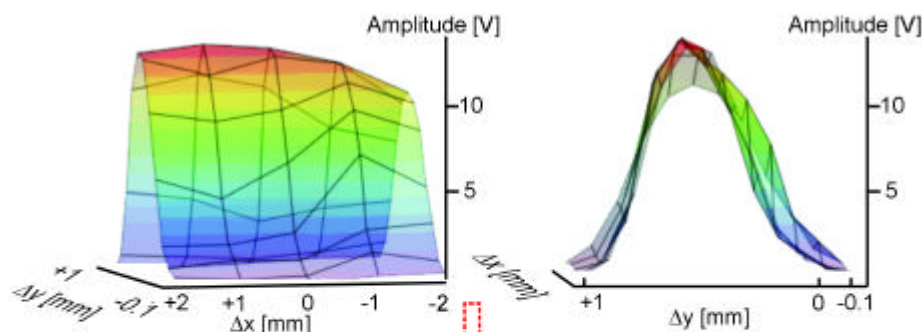


# MONITORING OF EUV EMISSION

## Control panel of the EUV monitoring system



## EUV emission measurements



Measured EUV yield at  
13.5 nm

$$5.3 \times 10^{13} \text{ ph/sr}$$

$$E_{\text{EUV}} = 5 \text{ mJ}/2\pi$$

$$\eta = 1\%$$

