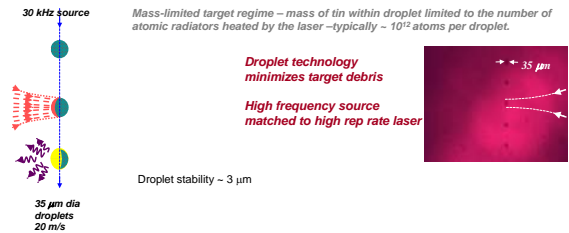


## The LPL tin-doped micro-droplet laser-plasma EUV source



## 30 kHz stable laser irradiation demonstrated

Laser shoots every droplet!

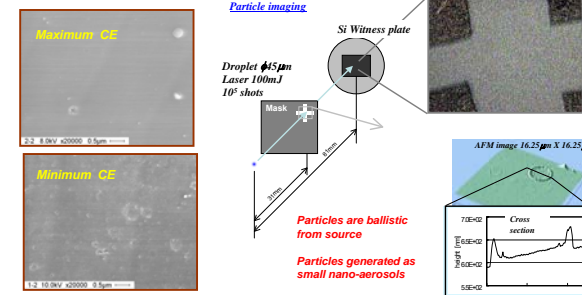
3-D droplet stability of 3 μm

Intelligent 3-D imaging feedback system controls target and laser beam pointing

24 hour operation at 30 kHz

Single term operation for several days already demonstrated

## Particle generation minimized at high CE



## Highest Conversion Efficiency with Tin

CE > 2% with Sn droplet targets at 13.5 nm

CE = 2.0% at 13.5 nm  
 Radial illumination leads to higher CE

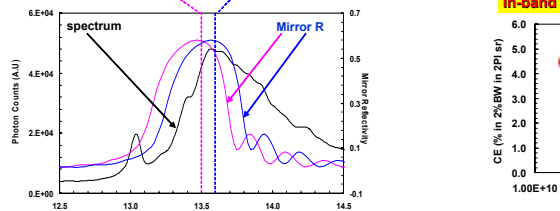
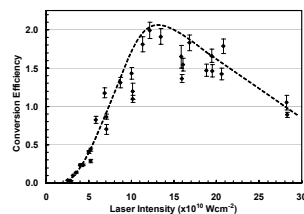


Measured with FC 2  
 Santi van der Westen,  
 Caspar Bruineman &  
 Fred Bijkerk  
 (FOM - The Netherlands)

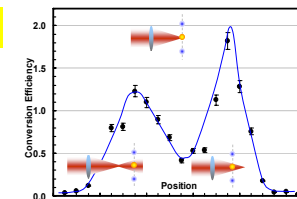
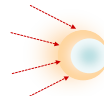
CE increases to 2.3% if λ moved from 13.5 nm to 13.6 nm

at 13.5 nm, CE = 2%

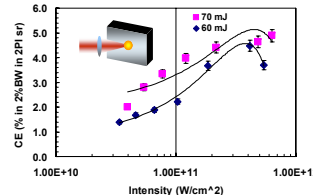
at 13.6 nm, CE = 2.25%



## Radial illumination leads to higher CE

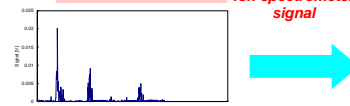


## In-band CE > 5% with solid tin at 13.5 nm

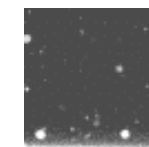
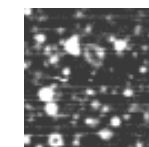


## Ion and Particle mitigated by Repeller Field

Without Repeller Field

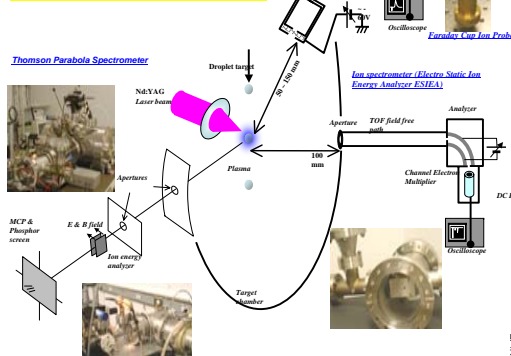


With Repeller Field

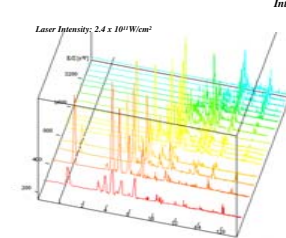


Auger Electron Microscope (Sn particles)

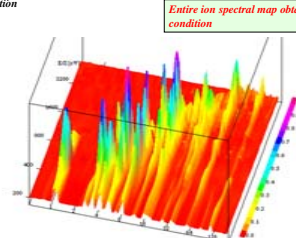
## Quantitative ion spectrometry



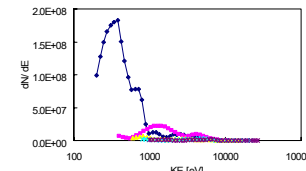
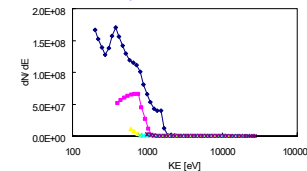
Ion spectrometer signal



Ion mass (M/Z) spectra

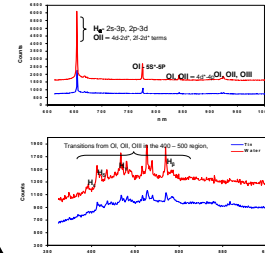


Ion energy distribution (Number of ions at 10 cm)



## Visible and IR Emission

Calibrated visible and IR spectroscopy



Dominant emission in the visible and IR - scattered laser light

Code predictions of emission from O  
 No emission lines from Sn predicted

Scattered laser light - 0.6 mJ/pulse/2π - 0.54%  
 Visible & IR self-emission - 0.24 mJ/pulse/2π - 0.2%

## Summary

- CE ~ 2.3% demonstrated with droplet target - > 5% with solid tin. CE > 3% possible
- Long term 30 kHz laser-droplet irradiation demonstrated - 100% fuel consumption
- Full characterization of ion emission - no anomalous ion components
- Particle emission inversely dependent on CE - further reduction possible
- Scattered laser emission and visible/IR self-emission < 0.75%
- Short wavelength self-emission manageable - ~ 10x in-band emission
- Ions AND particles mitigated by Repeller Field - other approaches also needed